# Energy use in industrial processes: A method to transpose detailed data from France to Germany

« Eco-Efficiency and Industrial Processes Dept.- EDF R&D » «Arts et Métiers ParisTech»

#### Context

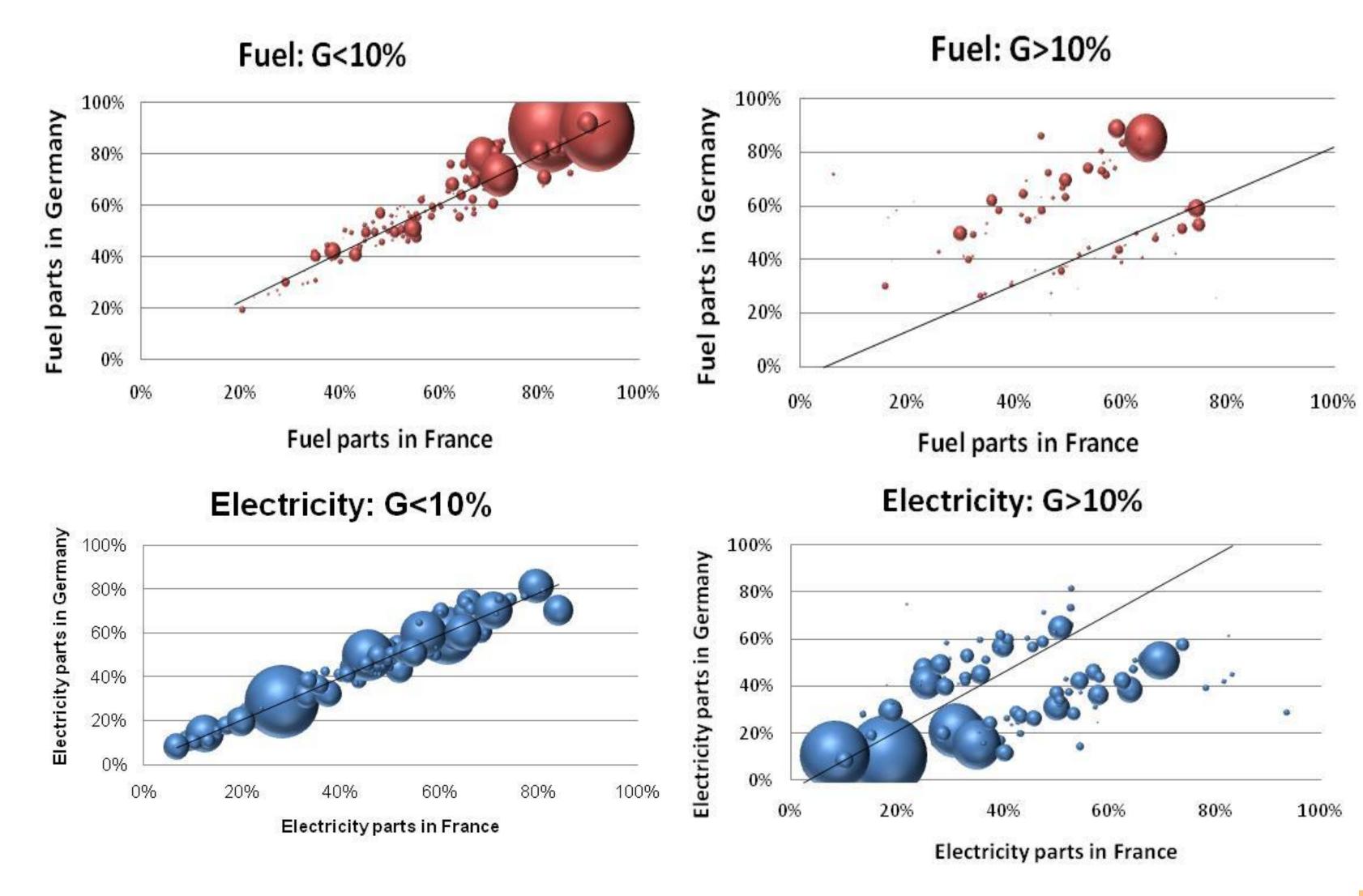
- > Energy efficiency: An important but difficult to measure objective for the European Energy Policy
  - Need to identify most relevant technologies to reduce energy consumption
  - Technical improvements of energy performance are carried out at the scale of processes, not for a whole industrial sector
- > Strong differences among European industries
- Different industrial structures and mix of energy sources
- Even for a common industrial sector, processes can be different among countries

#### Issues

- Develop a methodology to transpose detailed data on energy use at the process level from one European country to another one
- > Provide effective guidance for best energy efficiency innovation and diffusion inside the manufacturing sector

## Methodology

- > Review of existing databases
- In France: Detailed survey database on energy consumption in industrial sites (CEREN)
- → 131 sectors, 46 process uses, 14 energy carriers
- In Germany: Public data estimated from a technical bottom-up model (ISIndustry, Fraunhofer ISI)
- → 14 sectors, 13 process uses, 12 energy carriers
- In both countries: Energy consumption by industrial sector (without process uses) for more than 100 segments (CEREN, AGEB)
- > An indicator to identify industrial sectors (G) with similar energy uses by process
- Use a detailed industrial sector classification (>100 sub-sectors)
- When the energy mix is different for a sector among countries, the assumption of equivalent energy intensity cannot be used.

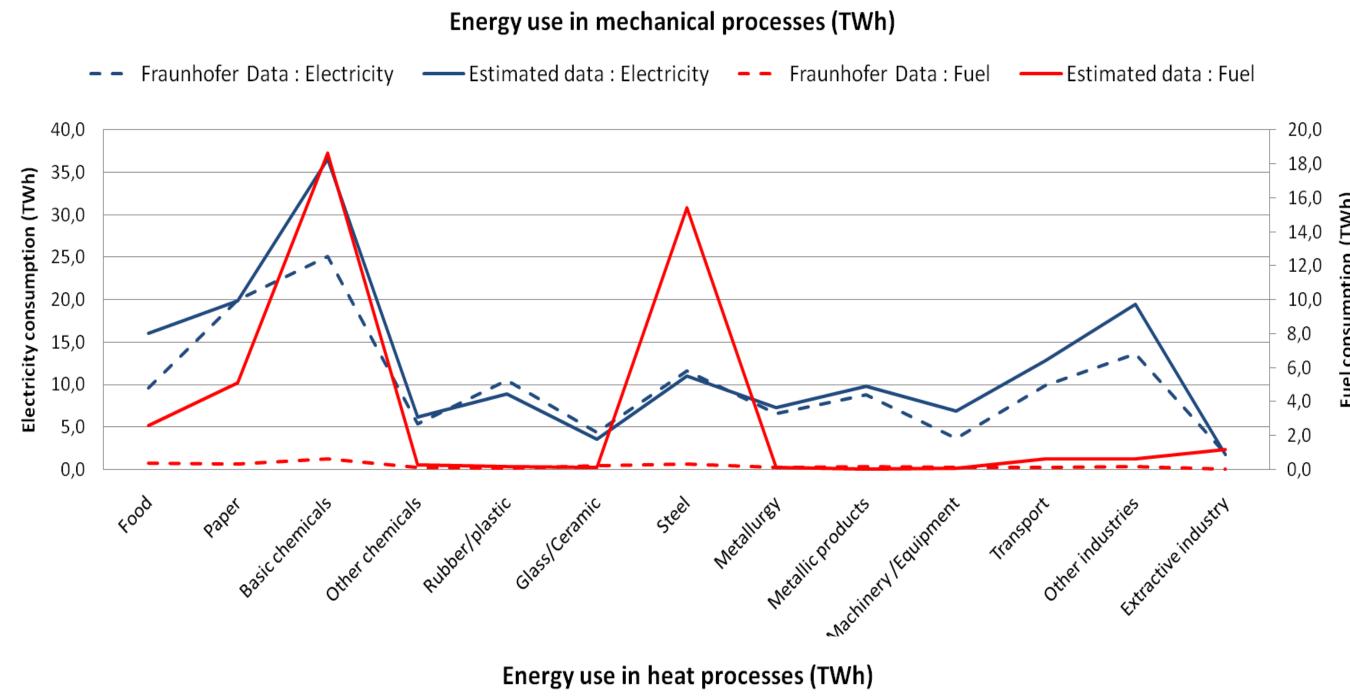


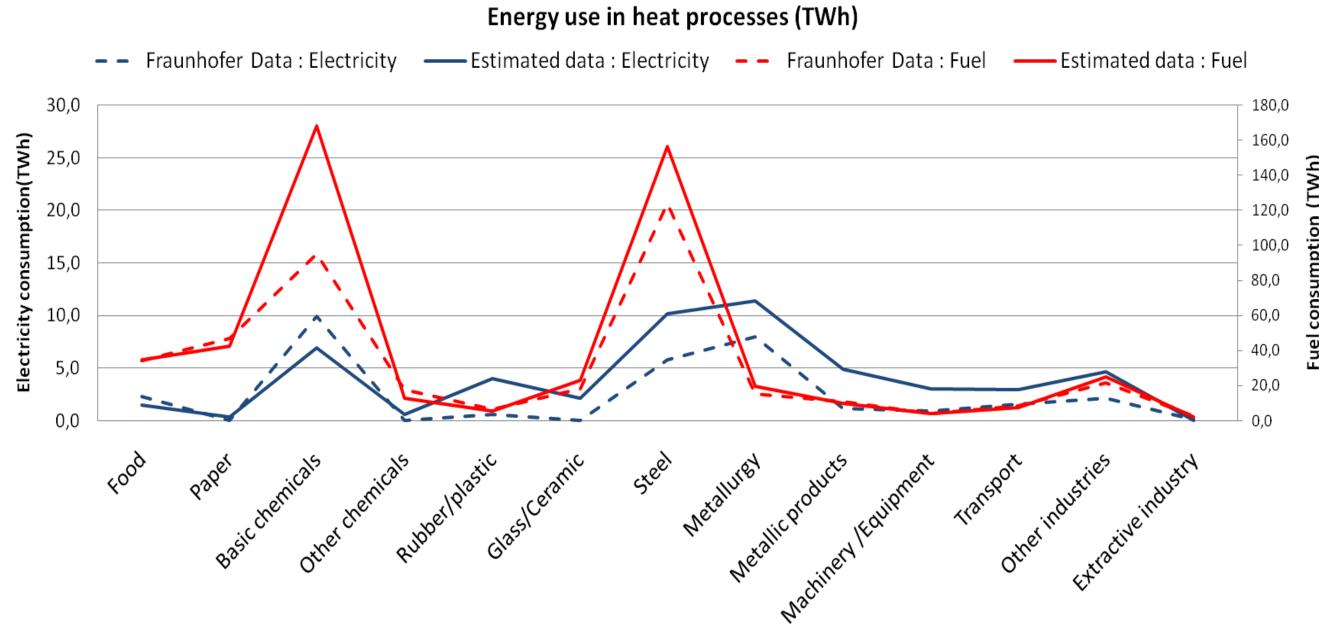
Part of fuel or electricity in total energy consumption in the German/French industries according the energy mix indicator (*G*). Size of circle represents energy consumption of one industrial sector.

- Definition of energy mix indicator (G) for each sectors :
  - PG: Part of electricity (or fuel) consumption in Germany
  - PF: Part of electricity (or fuel) consumption in France

$$G = \frac{PF - PG}{PF + PG}$$

- Comparison of energy use by process between Germany and France
  - For most sectors, **production processes are standardized**; energy consumption should be roughly equivalent in both countries.
  - To identify sectors needing additional expertise, or a survey.
  - Simple transposition method combining data on energy use by sector and by process for both countries. A test on aggregated sectors.





Comparison of energy consumption data in mechanical and heat processes by sector and by energy in Germany between Fraunhofer ISI data and the transposition estimation.

### Results

- Transposition is more robust for the main consuming process of a specific energy carrier: Electricity for mechanical processes, Fuel for heat processes
- •When **indicator** *G* is lower than **10%**, the estimation error is below 30% in these situations.
- For half of industrial sectors, the simple transposition method is robust for the main energy-consuming processes of a specific energy carrier.
- When data are available, it is possible to correct for different processes or products among countries (e.g. Iron and steel industry).
- For other processes and industrial sectors, a European cooperation to develop databases on energy uses by process is necessary.

