



Innovation in industrial energy efficiency controlling and its contribution towards the transition of the energy sector

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Energy efficiency: low tech or highly innovative?



**Energy savings through
efficiency projects**

VERSUS

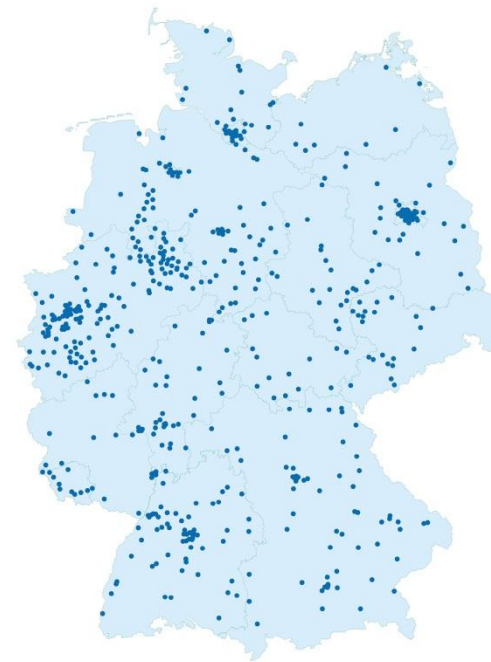


**Energy efficiency in an integrated
management process**

Company Profile: ÖKOTEC Energiemanagement GmbH

- Energy management consulting since 1999
- Technology und Organization
- Many years of experience in all relevant industrial sectors, commercial business and buildings
- Interdisciplinary team of 35 staff members
- **A leading energy efficiency specialist with projects at more than 800 national and international sites**

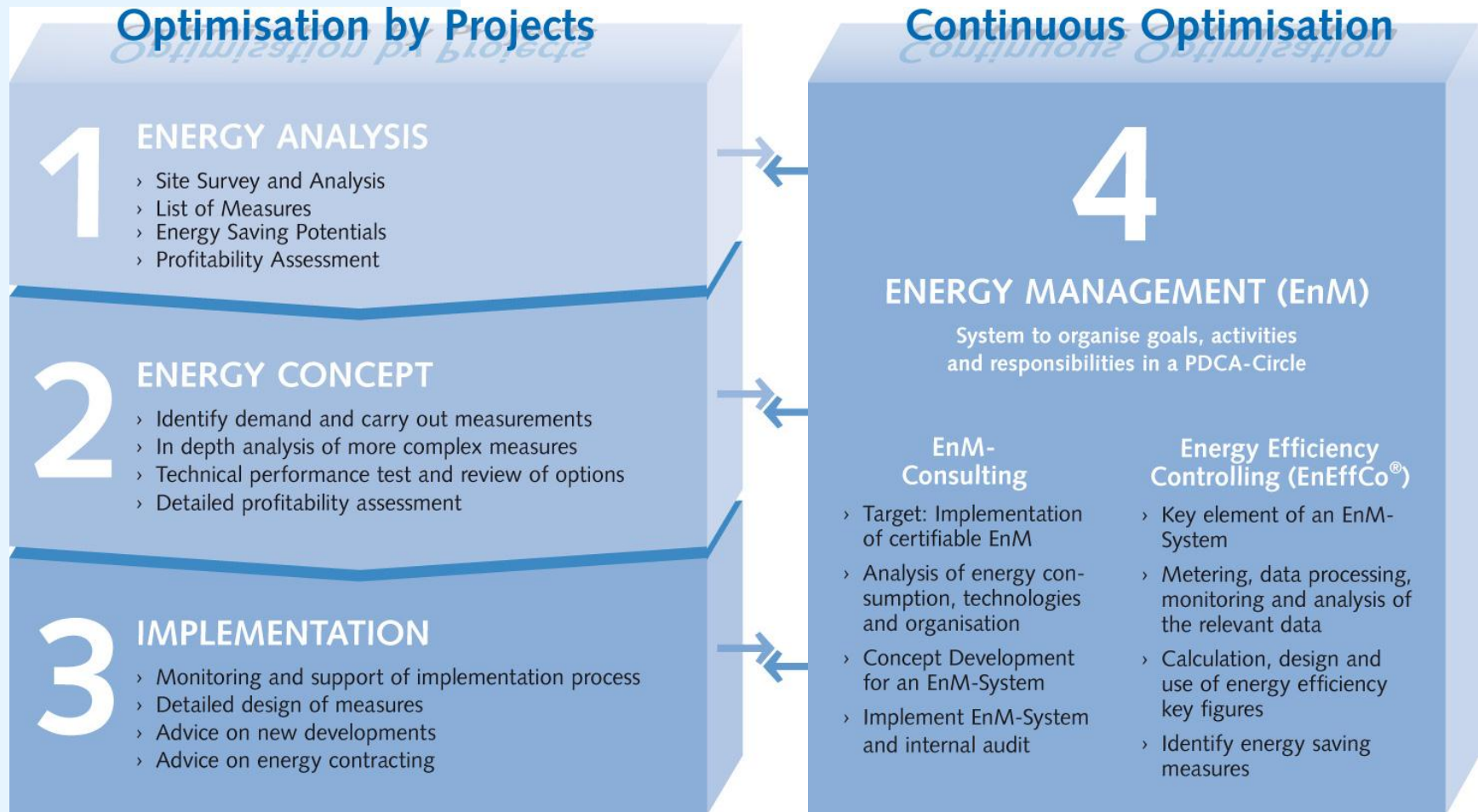
NATIONAL PROJECTS



INTERNATIONAL PROJECTS

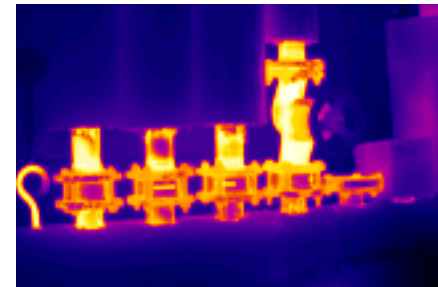
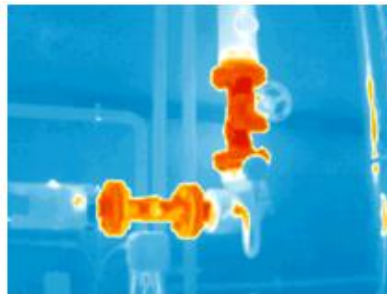
	Austria
	Azerbaijan
	Belgium
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	Netherlands
	Poland
	Slovakia
	Spain
	Switzerland
	Tunisia
	Turkey
	UAE
	Ukraine
	USA
	Uzbekistan

On the way to an innovative energy management





Heat and cold insulation – Reduction of heat losses

- Insulation of distribution infrastructure
- Insulation of surfaces of production facilities
- Coverage of thermal baths

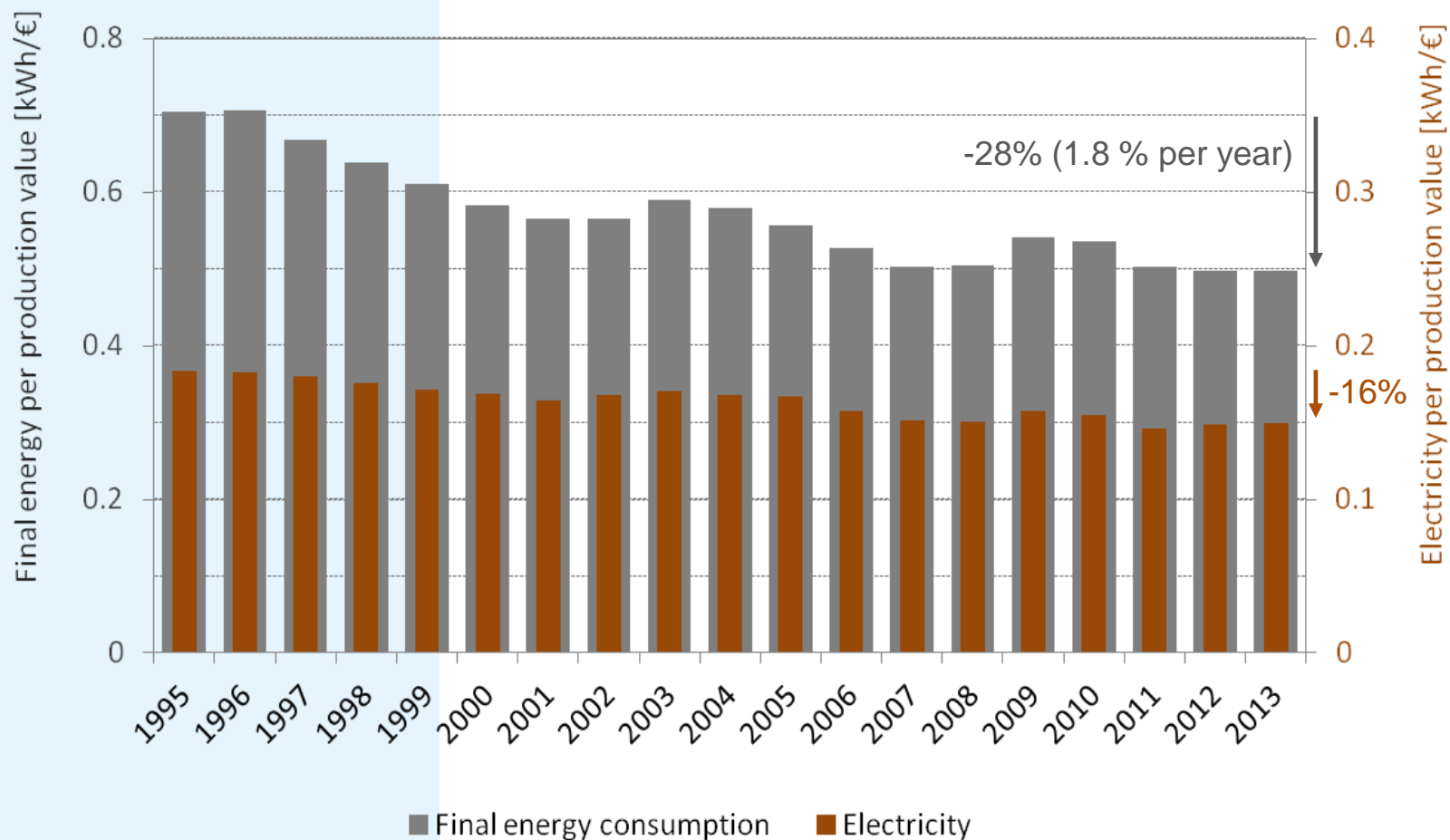


Quantative targets of the energy transition and status quo

	2014	2020	2030	2040	2050
Greenhouse gas emissions					
Greenhouse gas emissions (compared with 1990)	-27 %	at least -40 %	at least -55 %	at least -70 %	at least -80 bis -95 %
Renewable energy					
Share of gross final energy consumption	13.5 %	18 %	30 %	45 %	60 %
Share of gross electricity consumption	27.4 %	at least 35 %	at least 50 % Renewable Energy Sources Act 2025: 40–45 %	at least 65 % Renewable Energy Sources Act 2025: 55–60 %	at least 80 %
Share of heat consumption	12.0 %	14 %			
Share in transport sector	5.6 %				
Efficiency and consumption					
Primary energy consumption (compared with 2008)	-8.7 %	-20 %	 -50 %		
Final energy productivity (2008-2050)	1.6 %/year (2008–2014)	2,1 %/year (2008–2050)			
Gross electricity consumption (compared with 2008)	-4.6 %	-10 %	 -25 %		

source: BMWi 2015 Energy for the future

Policy goal of annual savings of 2.1 % final energy intensity



Quelle: Grein 2016 Contribution of industrial flexibility to the german electricity market, vgl. destatis 2015

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Development of final energy intensity of the German industry

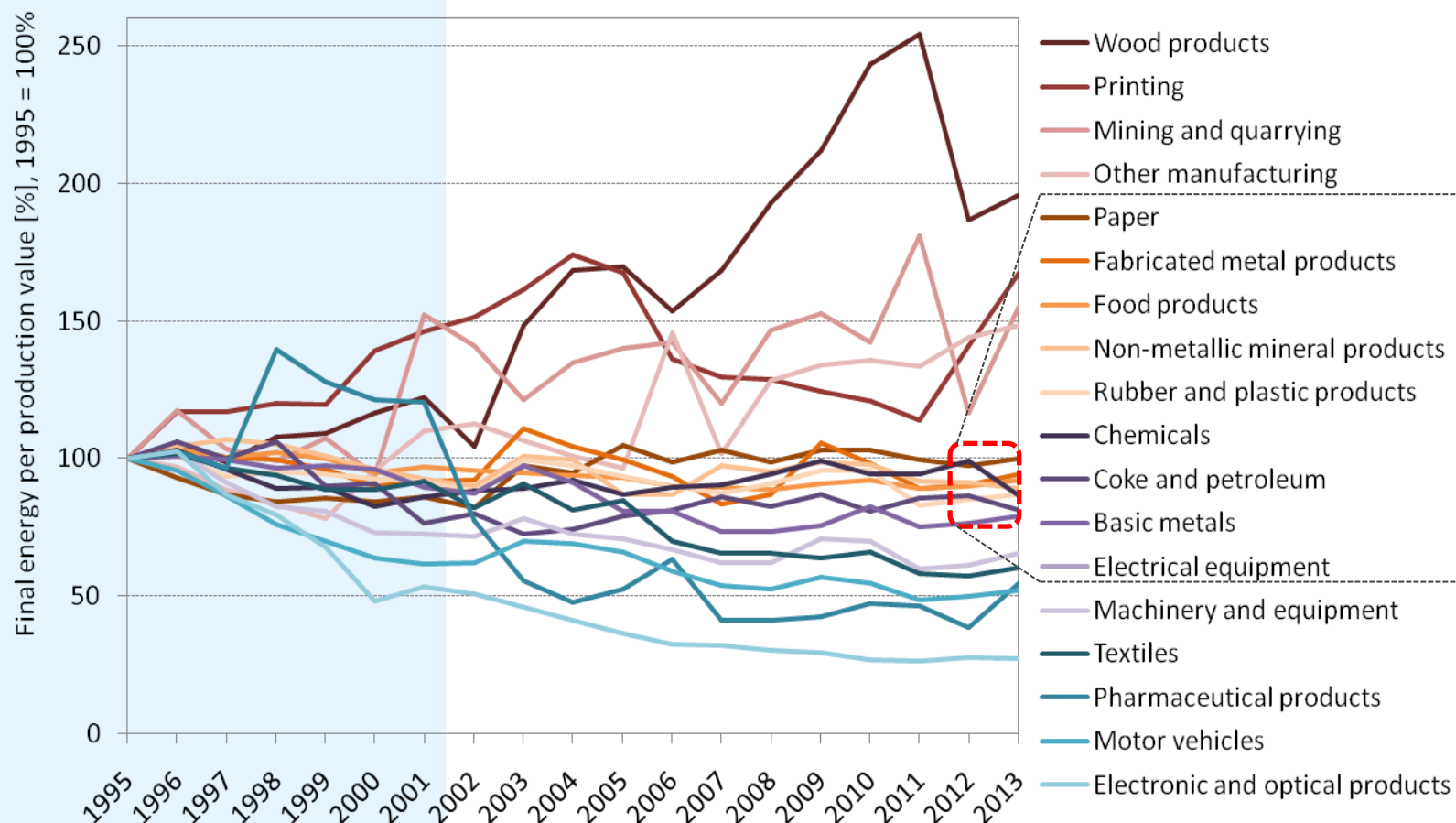
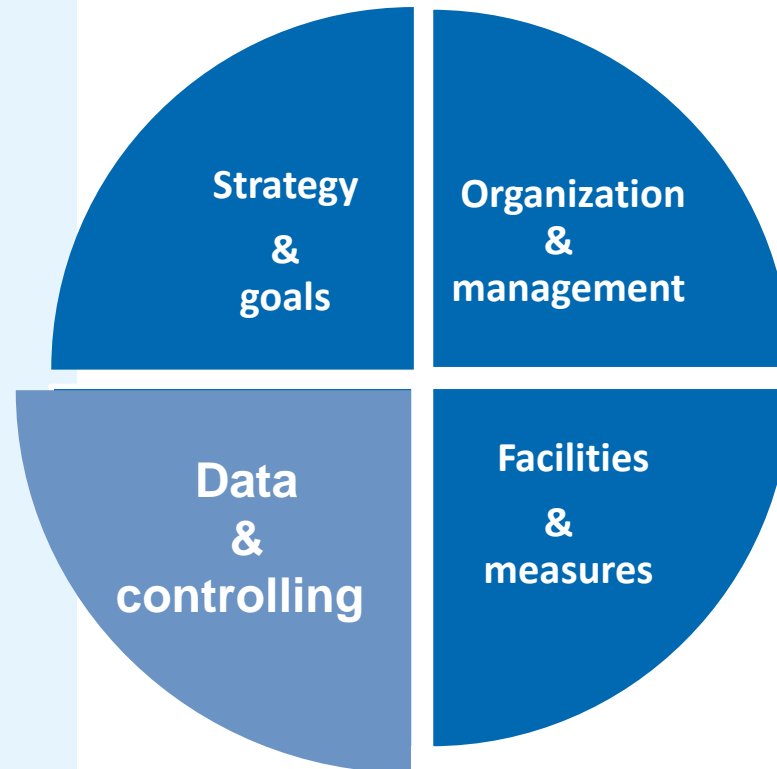


Figure: own calculation, based on destatis 2015

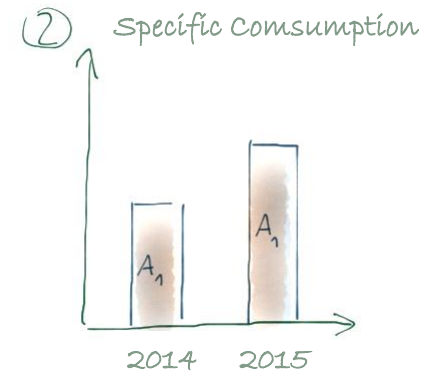
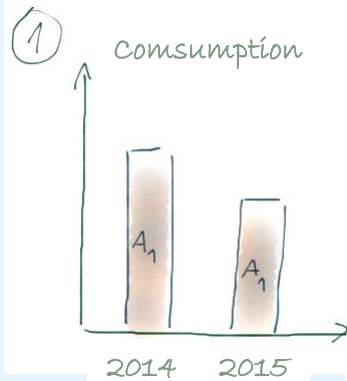
Key factors for intelligent energy management



EPI*-based energy efficiency controlling with EnEffCo

■ Representation of consumption is only “half the truth”

- Example: The consumption from plant A1 decreased, indicating operational improvement.



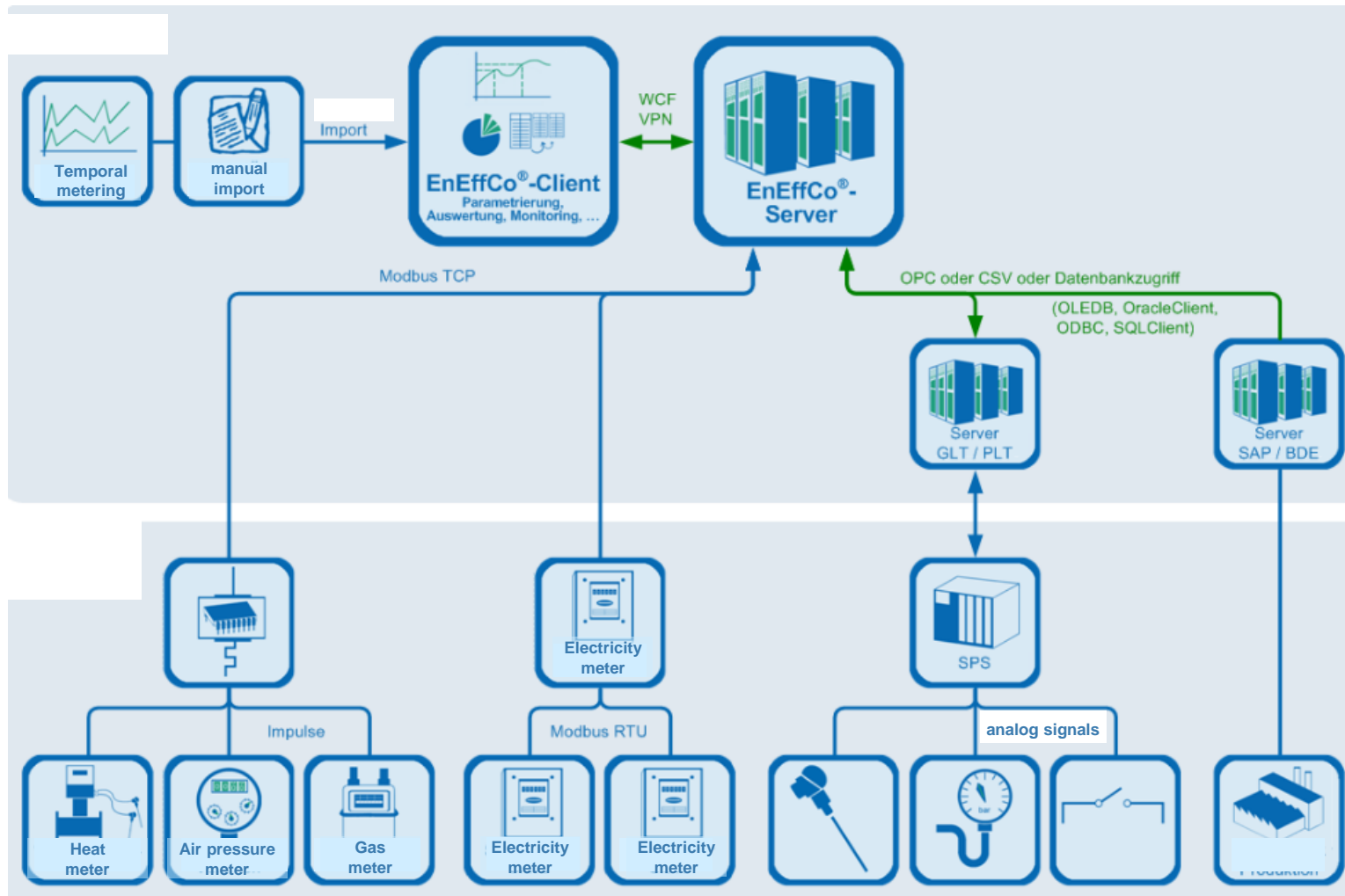
- The specific consumption has however increased, thus the plant was less efficient.
- Taking influence factors such as temperature or pressure into account, results can further deviate.
- Conclusion: The solution is energy efficiency controlling.

■ EnEffCo[®] is your tool for the analysis and improvement of energy efficiency

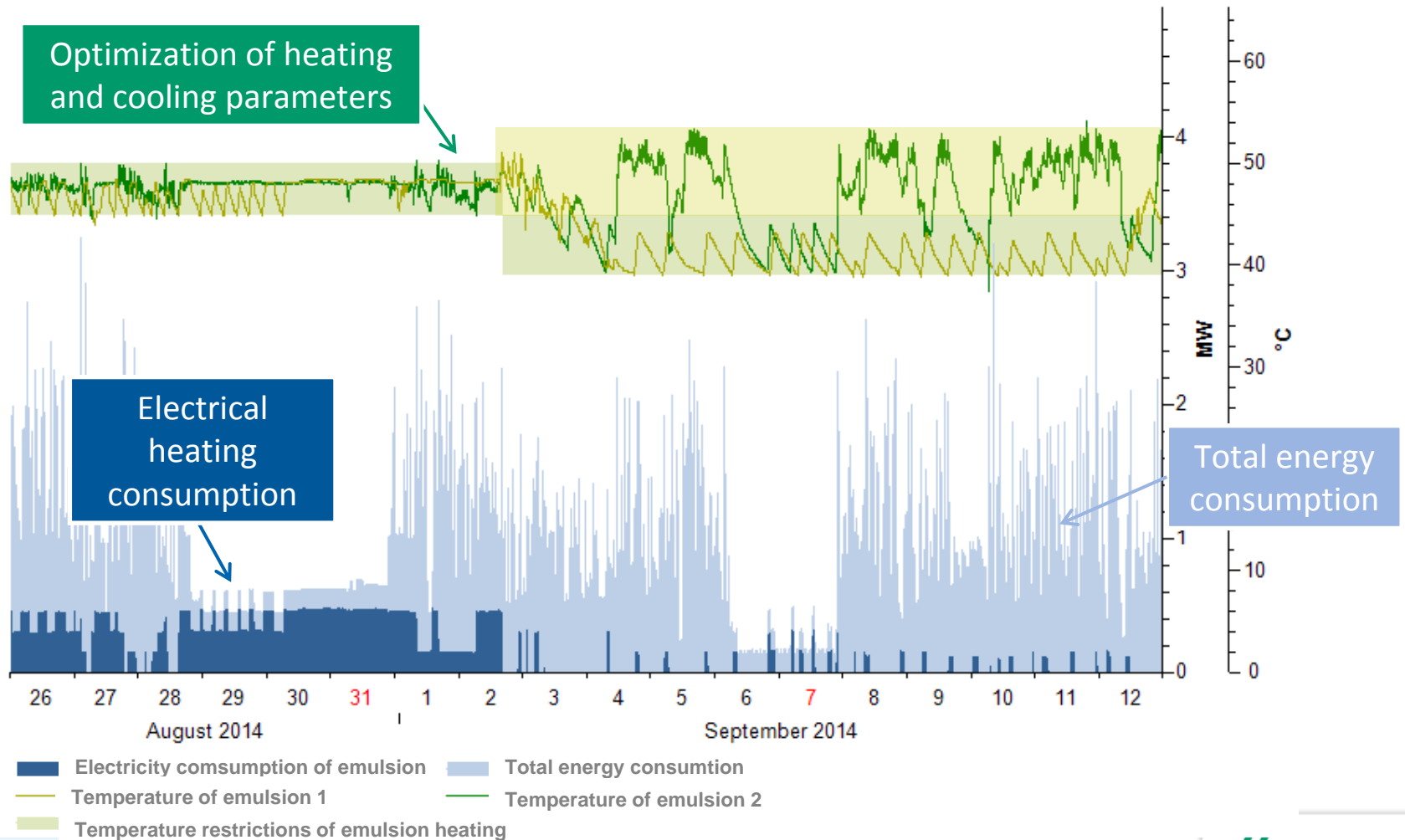
- ✓ Consumption controlling (allocation of energy costs to source)
- ✓ Energy efficiency controlling (monitoring, analysis and evaluation)

* Energy Performance Indicator

Objective: Integrated measuring and control system

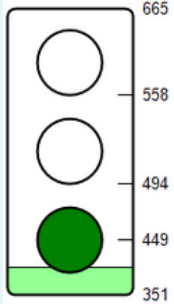


Example 1: Optimization of heating and cooling parameters by real time data analyzing



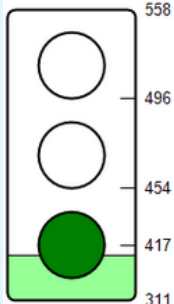
Example 2: M&V of facility efficiency with dynamic target values

Gestern



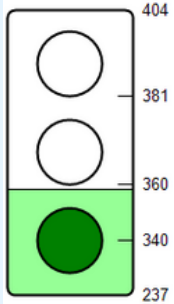
Aufwand: 398 kW

Vergangene 7 Tage

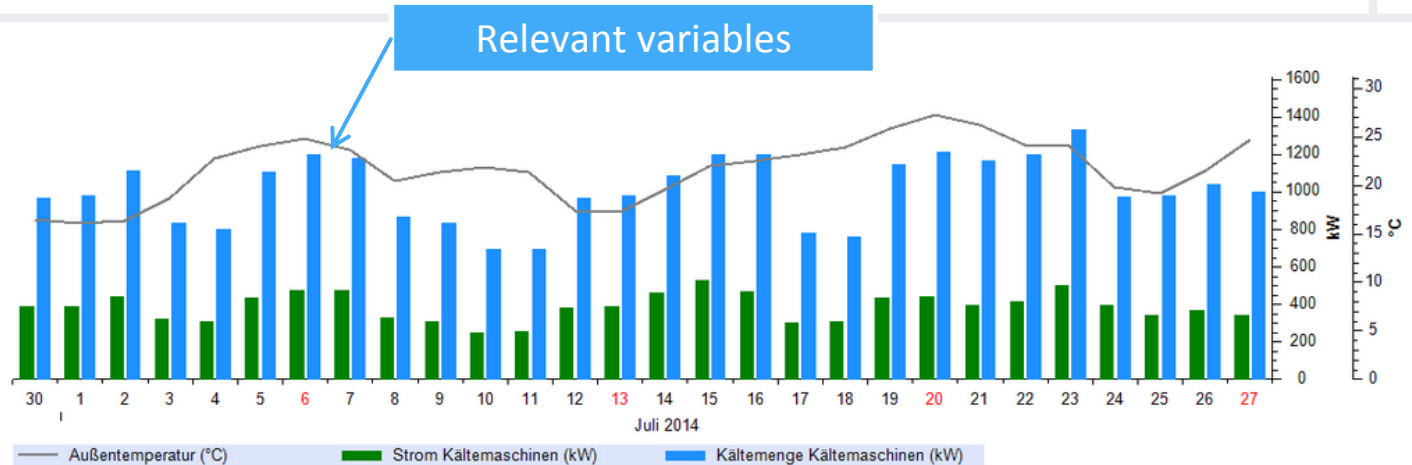
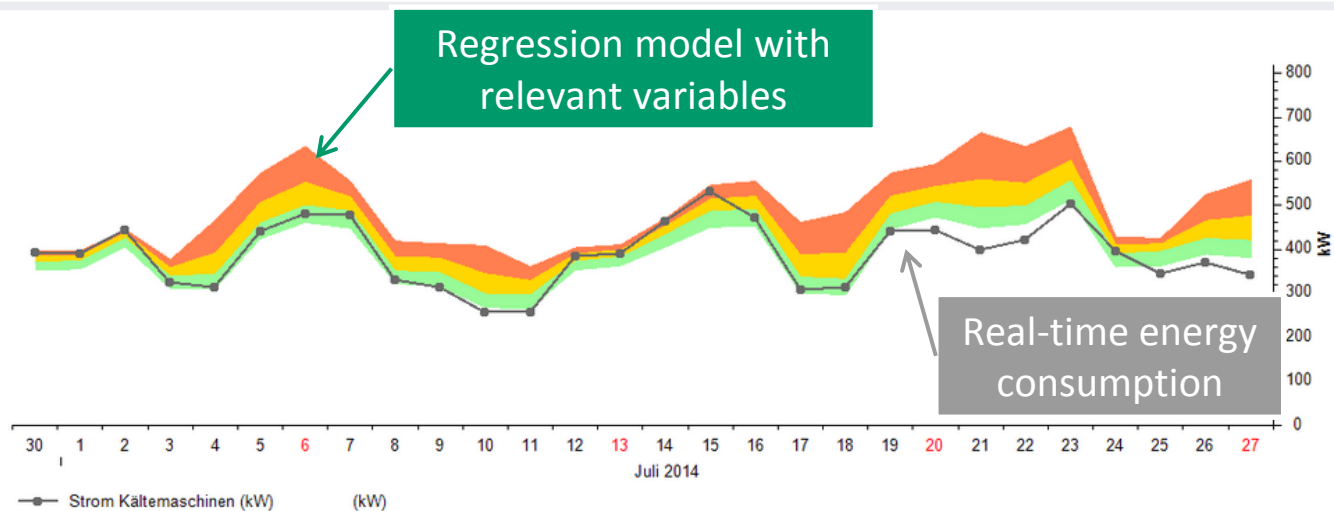


Aufwand: 396 kW

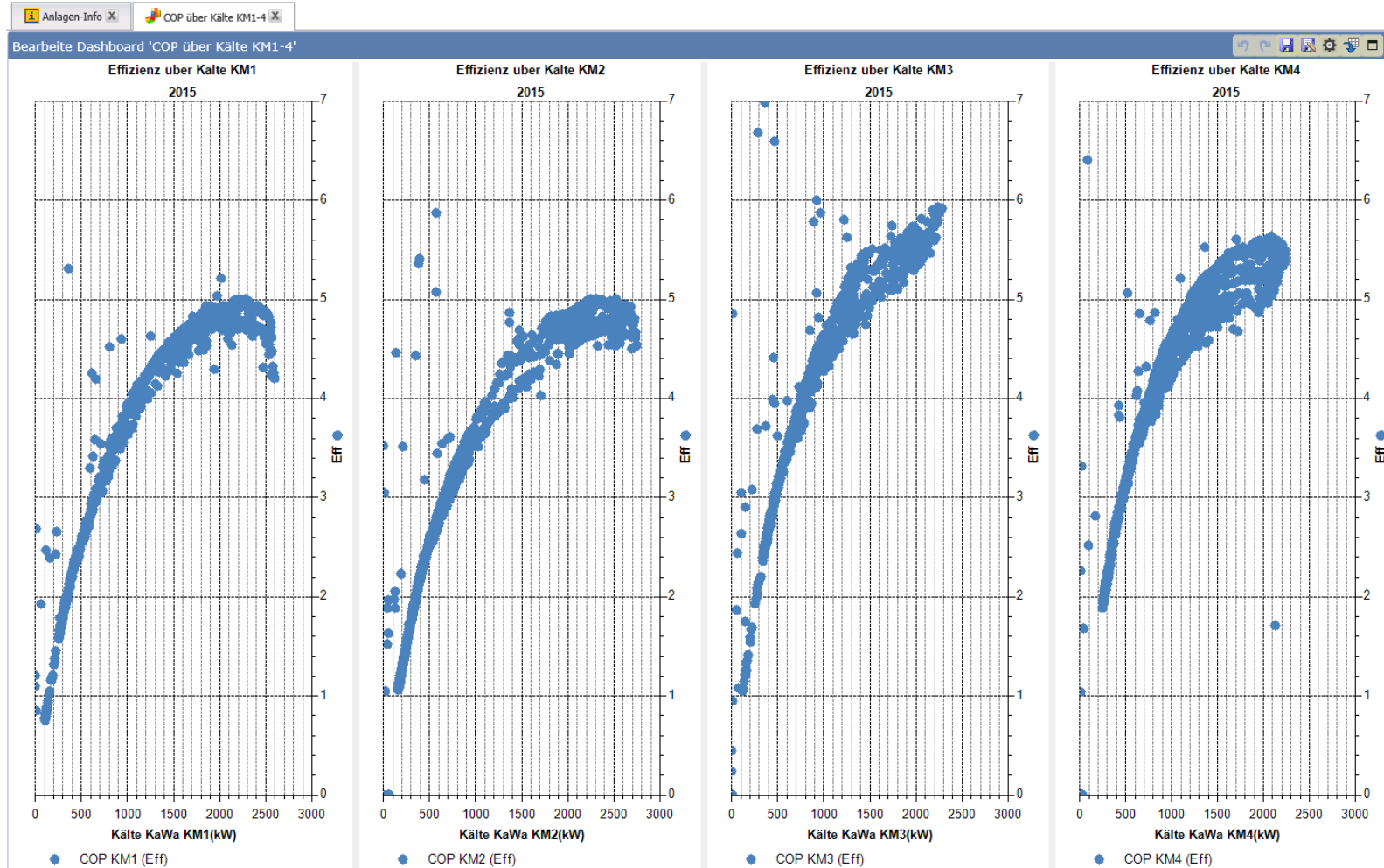
Vergangener Monat



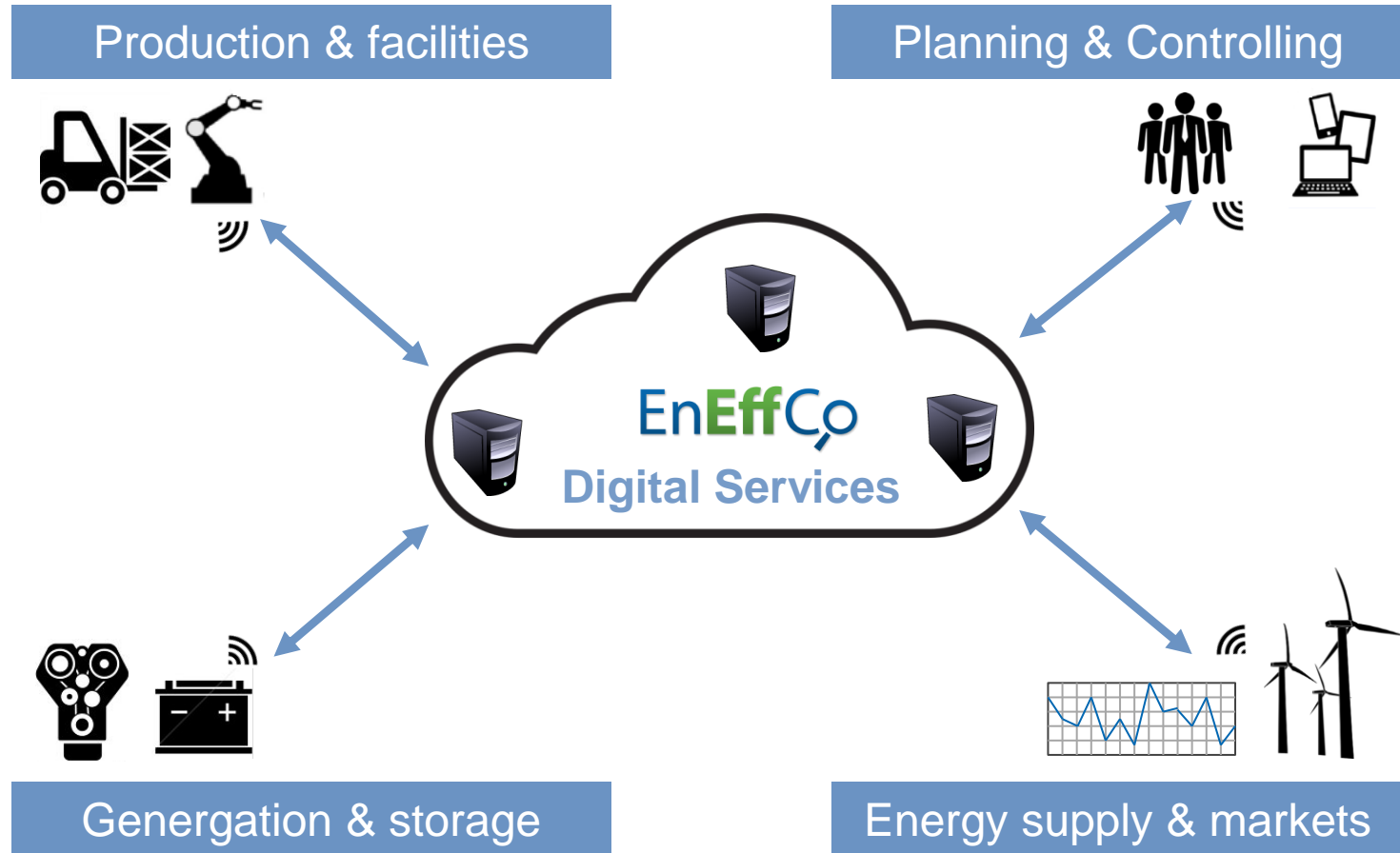
Aufwand: 358 kW



Example 3: Continuous analysis of EPI's for priority operation and maintenance monitoring



Energy controlling and industry 4.0 applications



Conclusion for an innovative energy controlling

- ✓ EnEffCo data analysis and digitalization enhance potential for continuous energy efficiency measures!
- ✓ Big data does not realize energy efficiency, field experience is required!
- **Key factors**
 - Incorporation of efficient energy management processes required
 - Continuous and automated process of data collection, analysis and evaluation using adequate energy efficiency performance indicators
 - Strategic contribution and professional support for efficiency controlling and realization of efficiency measures
- **Topics for the future...**
 - Digitalization of all energy relevant data
 - Forecast and optimization of production processes and energy consumption
 - Market integration of flexible production processes
 - Interconnection of value chains and business processes (Sales, Finance, Procurement, Legal department, Consumer relations, etc.)

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